

Since 1992 Partner of Paper Industry Since 1996 Partner of Printing Industry

Innovation and Competence Development, Manufacturing and Sales

# emco DPM 66

## Universal Ultrasonic Transmission Measurement Measuring systems and methods for test of paper, foils, plastics and composite materials

## An innovative method for studying the composition of paper and other

materials, liquids and the dynamics of their interaction



emco DPM66 - Dynamic Penetration Measurement

Measuring systems and methods

Methods for the process relevant evaluation of characteristics for hygroscopic materials:

- dynamics of the behaviour in comparison with water
- dynamics of the capillary absorption
- dynamics of expansion and shrinking
- evaluation of the surface sizing

### Areas of applications:

- research, development and training
- quality assurance and control
- objective examination of complaints
- evaluation of reference quotations at purchase

## **Technical data**

Measuring frequency:	1 and 2 MHz - standard
Measuring area:	each frequency
	2x 10 mm Ø
Measuring range:	0 to - 60 dB
Measuring duration:	up to 24 h
Measuring beginning:	approx. 8 ms
Test liquid:	distilled water *)
Power supply:	100/240 VAC, 50/60 Hz
Software:	emco DPM66 and
	emcoDPM66 Viewer
PC-interface:	USB 3.0

\*) standard test liquid; other liquids, solvents, printing inks, coating colours etc. can be used with a cell insert

Automatic measuring sequence with 2 frequencies, transmission and reflexion from both sides - up to 12 tasks simultaneously.

### Accessories for special applications:

- heatable measuring cell up to 90 °C
- cell insert for special test liquids
- sample holder for different applications

### **Extended accessories:**

- dynamic expansion module *emco* DDPM for the simultaneous determination of the wet expansion
- *emco* **DPM** Interpreter Sizing to determine the sizing of a paper



## **Technology connects**

## **DPM 66**

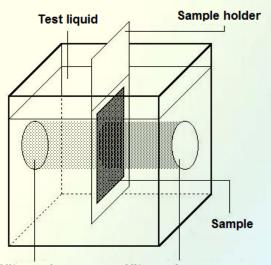
## **Measuring principle**

**Ultrasonic – Transmission Measurement:** The ultrasonic sensors are arranged so in a measuring cell that the sample is penetrated of the sound wave on a direct way.

In the result of the measurement the ultrasonic intensity, which is measured in a millisecond clock, is represented at the receiver as a transmission-time-diagram.

**Ultrasonic – Reflexion Measurement:** The change of the surface could be detected by the reflected wave during penetration by the liquid. The sensors are arranged to measure from both sides simultaneous.

**Physical basics:** During the transmission over this medium this sound wave sustains a constant damping. If the medium is changing, then the sound intensity is also changing.



Ultrasonic sensor Ultrasonic sensor

**Technical basics:** During the measuring operation the material sample is fixed on a sample holder and contacted with the examining liquid. The dynamics of the interaction between the examining liquid and the test sample characterizes whose fibre absorption and capillary absorption.

The properties of the front and the back side of the sample can be measured independently of each other. At the same time the changing of the dimension (wet expansion) can be measured.

## Methods – applications

*emco* **DPMprint** - for the assessment of the printing process relevant characteristics and its sidedness of a printing substrate:

- · dynamics of the behaviour in comparison to water, dampener additives and solvents
- capillary absorption regarding to colour absorption and colour drying
- dynamics of expansion and shrinkage according to changing of climate and moisture

*emco* DPM Sizing - for the assessment of the sizing degree of a paper and characterization of the surface sizing, internal sizing and starch based on the *emco* DPM - basis curve:

- dynamics of the wetting phase of the paper surface
- dynamics of the capillary absorption
- dynamics of the fibre absorption

## Coating papers / coating base papers

- examination of coating base papers, coating papers and various liquids
- examination of water absorption of base papers consisting of coating colour

### **Decor papers and laminating papers**

• examinations at decor papers and laminating papers, impregnating resin absorption and testing

## Label papers

 label papers (all preliminary and intermediate stages), analysis of printed labels, verification of embossing, alkaline penetration, detachment with caustic soda lye up to 90 °C.

And further examinations of special papers, felts, cigarette papers, filter papers, thin wood plates, cardboard, textiles, plastic films, etc. with liquids like coating colours, printing colours, varnishes, oils, starch, solvents, acids, impregnating resins, adhesives etc.